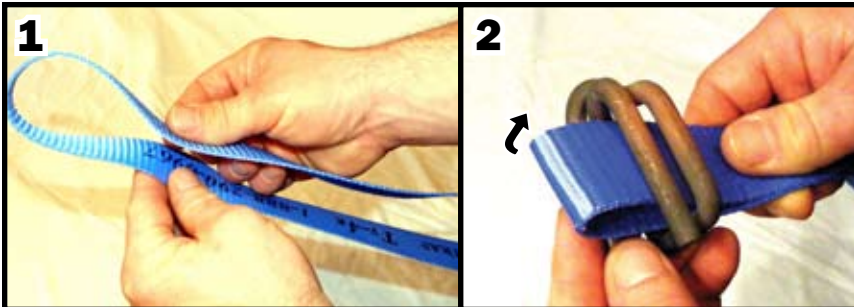
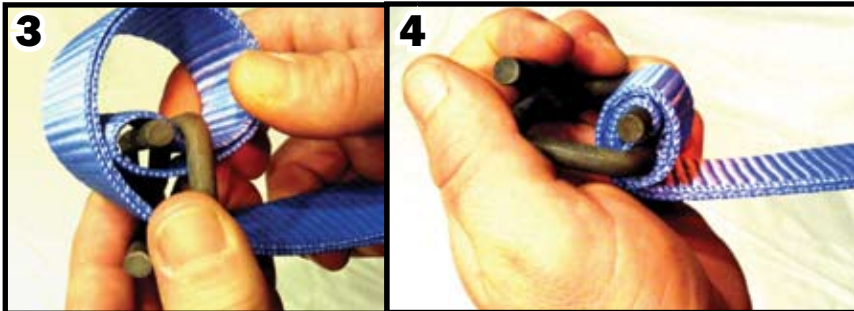


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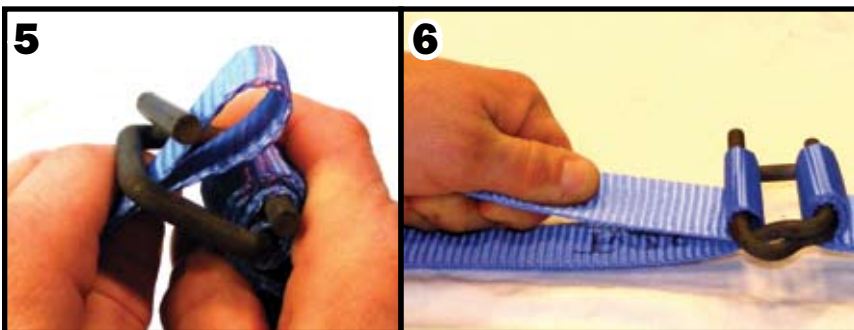
Instructions for the HDW35 abd HDW40 Buckle using the R5I manual tensioner According to ASTM and AAR Standards



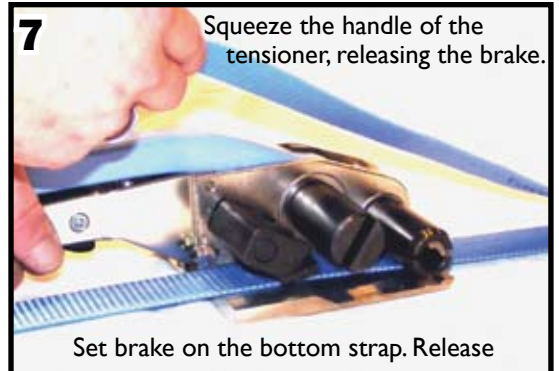
1 Fold one end over 8"-10". Thread the folded strap through the middle of the wire buckle and begin loop



3 Loop a full rotation and lead it through the end of buckle. Pull tight.



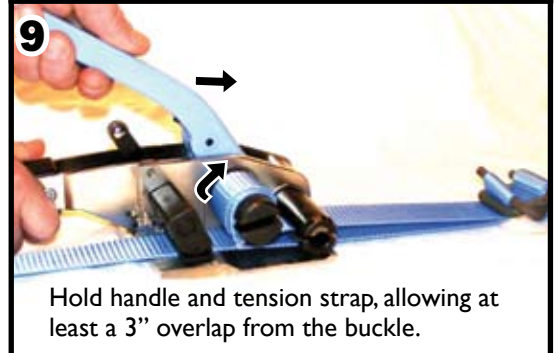
5 Create a single loop with the other end of the strap (folded outward). Insert loop into end. Pull Tight. Allow at least 10"-12" of overlap for tensioner use.



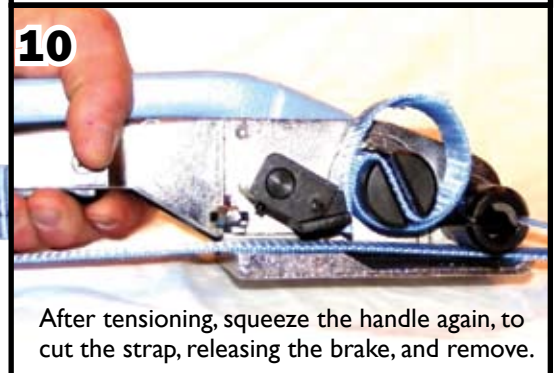
7 Squeeze the handle of the tensioner, releasing the brake.
Set brake on the bottom strap. Release



8 Place the top strap through the cutter and tensioner slot.



9 Hold handle and tension strap, allowing at least a 3" overlap from the buckle.



10 After tensioning, squeeze the handle again, to cut the strap, releasing the brake, and remove.



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